

ECN #

1015

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ENGINEERING CHANGE NOTE:

ECN #:

1015

ASSEMBLY: BMW4061B-F**NEW ASSEMBLY:** BMW4061B-G**CURRENT REV:** F**NEW REV:** G**DESCRIPTION:** MW4-AES1 Digital Input/Output Card**DATE:** 30/08/2004**REASON FOR CHANGE:**

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|---|--|---------------------------------------|---|
| <input type="radio"/> Safety Issue | <input type="radio"/> UL Compliance Issue | <input type="radio"/> New Feature | <input checked="" type="radio"/> Cost Reduction |
| <input type="radio"/> Bug Fix | <input type="radio"/> EMC Compliance Issue | <input type="radio"/> Quality Issue | |
| <input type="radio"/> Reliability Reasons | <input type="radio"/> Software Change | <input type="radio"/> Cosmetic Change | |

QS3J245 (U13) is no longer available

COMPATIBILITY MAINTAINED: Yes**DETAILS OF CHANGE:**

1. Stop fitting U13 - QS3J245Q
2. Connect a wire link from U13 pin 11 to U13 pin 14
3. Connect a wire link from U20 pin 16 to U20 pin 17 (This can be done with a solder blob)
4. No solder blobs are required across J1, J2, J3 or J4 (They are not used any more).
5. Label the Board with the Revision Label that reads: BMW4061B-G.

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NOTE TO SUBCONTRACTORS: Implement this ECN from the next manufacturing batch.

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NOTE TO PRODUCTION: No action required.

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NOTE TO FIELD SERVICE: No action required.

SIGNATURES:**Engineer:****Implementor:****Date:****Operations Manager:**